

SPIRAL TUBEFORMER

Spiral Tubeformer SBTF-1602

飞剪螺旋圆风管机



Technical Data

直径 Diameter range	φ80-φ1600mm
厚度 Thickness range	镀锌板 galvanised steel 0.4 - 1.3mm , 不锈钢 stainless steel 0.4 - 0.8 mm 铝 aluminium 0.4 - 1.3 mm 其他可按客户要求配置 Other profiles on request.
板宽 Strip width	Standard 137 mm 0.4-1.0 mm thickness, Standard 140 mm 1.1-1.3 mm thickness 其他可按客户要求配置 Other profiles on request.
凸凹波纹 Corrugations	每道一个或两个Either one or two beads.
咬口 Lockseam	外咬口, 可按要求内咬口Outside tube, on the inside on request.
生产速度 Production speed	视料材而定, 最大可达60米/分钟。Max. 60 meters/min. depending on material.
切割系统 Cutting System	专利飞剪切割The patented flying slitter.
其他 Options	自动定长切割Automatic length control system. 压筋装置Controlled corrugation unit. flange slitter. Saw blade cutter.
功率 Motor Power	主机 Mainframe 11 KW 冷却水泵 Cooling water pump 0.25 KW
重量 Weight	2900 Kg
外形尺寸 Dimension	2000mm×1800mm×1500mm



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